



PERFORMANCE INSPIRED INGENUITY

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Remove and Soothe

Moisturizing Makeup Remover

Description:

Remove and Soothe is a makeup remover for water-proof makeup that leaves skin hydrated. **Siltech® CE-2000** is a versatile citrate ester that imparts both cushion and emolliency. **Silwax® Sustain 5116** is an improved sustainability alkyl functional silicone wax that offers maximum spreadability and helps to compatibilize oils. The included solvents isohexadecane and isododecane act functionally to moisten and remove stubborn makeup and the included Siltech ingredients serve to soothe the skin!

Ingredients:

Phase	Ingredients	INCI name	Weight %
A	Isohexadecane	Isohexadecane	19.21
	Isododecane	Isododecane	11.12
	Silwax Sustain 5116 (Siltech)	Cetyl Dimethicone	1.01
	Siltech CE-2000 (Siltech)	Trioctyldodecyl Citrate	5.05
	Jeechem IPM NF (Jeen)	Isopropyl Myristate	1.01
B	Water	Water	48.52
	Butylene Glycol	Butylene Glycol	3.03
	Zemea Propanediol (Dupont)	1,3 Propanediol	10.11
	DL-Panthenol (ALPS Pharmaceutical)	Panthenol	0.10
	Disodium EDTA	Disodium EDTA	0.10
	Sodium Chloride	Sodium Chloride	0.61
	Euxyl PE 9010 (Schulke)	Phenoxyethanol (and) Ethylhexylglycerin	0.10
	10% NaOH	Sodium Hydroxide	q.s.
C	0.62% KOELow-901 dispersion (Koel Colors)	CI 42090	0.02
Total			100.00

Procedure:

- 1) Mix ingredients in phase A in a cleaned and sanitized container until clear.
- 2) In a separate clean and sanitized container mix ingredients in phase B one by one and mix until clear. Adjust pH of phase to 6.5 – 7.0.
- 3) Add phase C to phase B under mixing.
- 4) Add phase A to phase B+C under mixing.

Product formulations are included as illustrative examples. Siltech Corporation makes no representation or warranty of any kind with regard to any such formulations, including, without limitation, concerning the efficacy or safety of any product manufactured using such formulations.

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